

# AMERICAN PET WORKS

## SPOILS

Product Name	Spoils Bed Design	Season	-
Style Number		Category	Home and living
Sample Size	Medium	Color ways	2
Sample Range	S, M, L	Quantity	

## SAMPLE IMAGE



### Fabric 1

Performance Linen Blend (55%linen / 45% rPET)  
durable, soft, matte texture

### Lining

Recycled polyester (100 gsm) inner  
sleeve for foam/fill protection

### Comfort Layer

Memory Foam Topper (density  
50 kg/m³) for plush surface

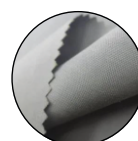
### zip

Hidden YKK recycled zipper with fabric  
flap for a clean edge



### Material Reference Images



Outer shell



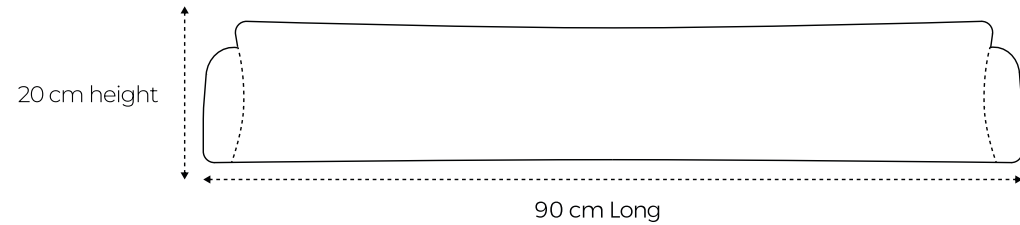
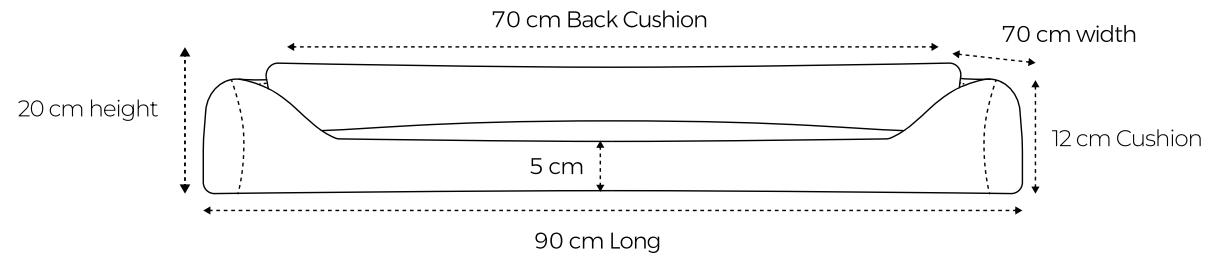
Recycled polyester  
(100 gsm)

SLATE	BONE				
					
PANTONE 19-4220 TPG	Pantone 12-0105 TCX				

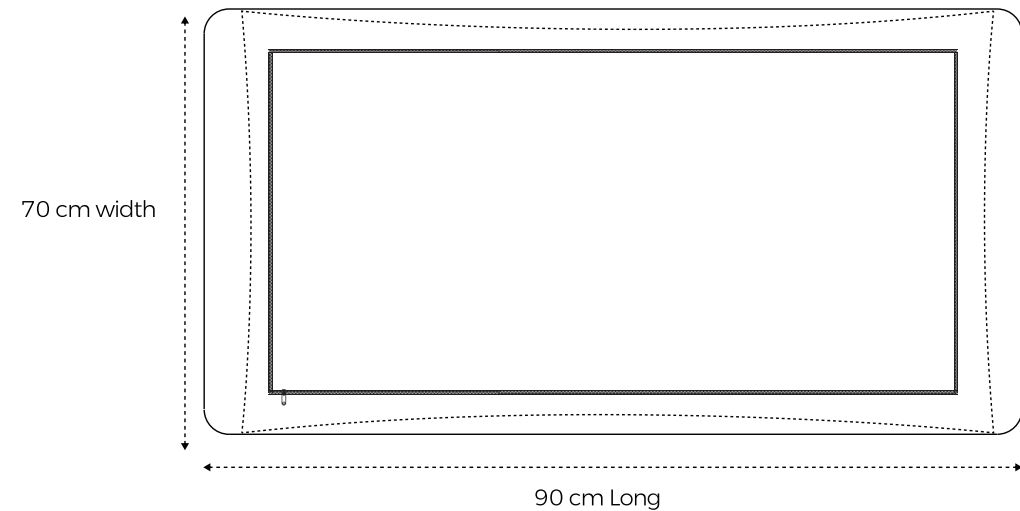
# CONSTRUCTION DETAILS

## Fill Material

1. Gus Modern PET Fill (recycled bottles) in bolsters for soft-firm support.



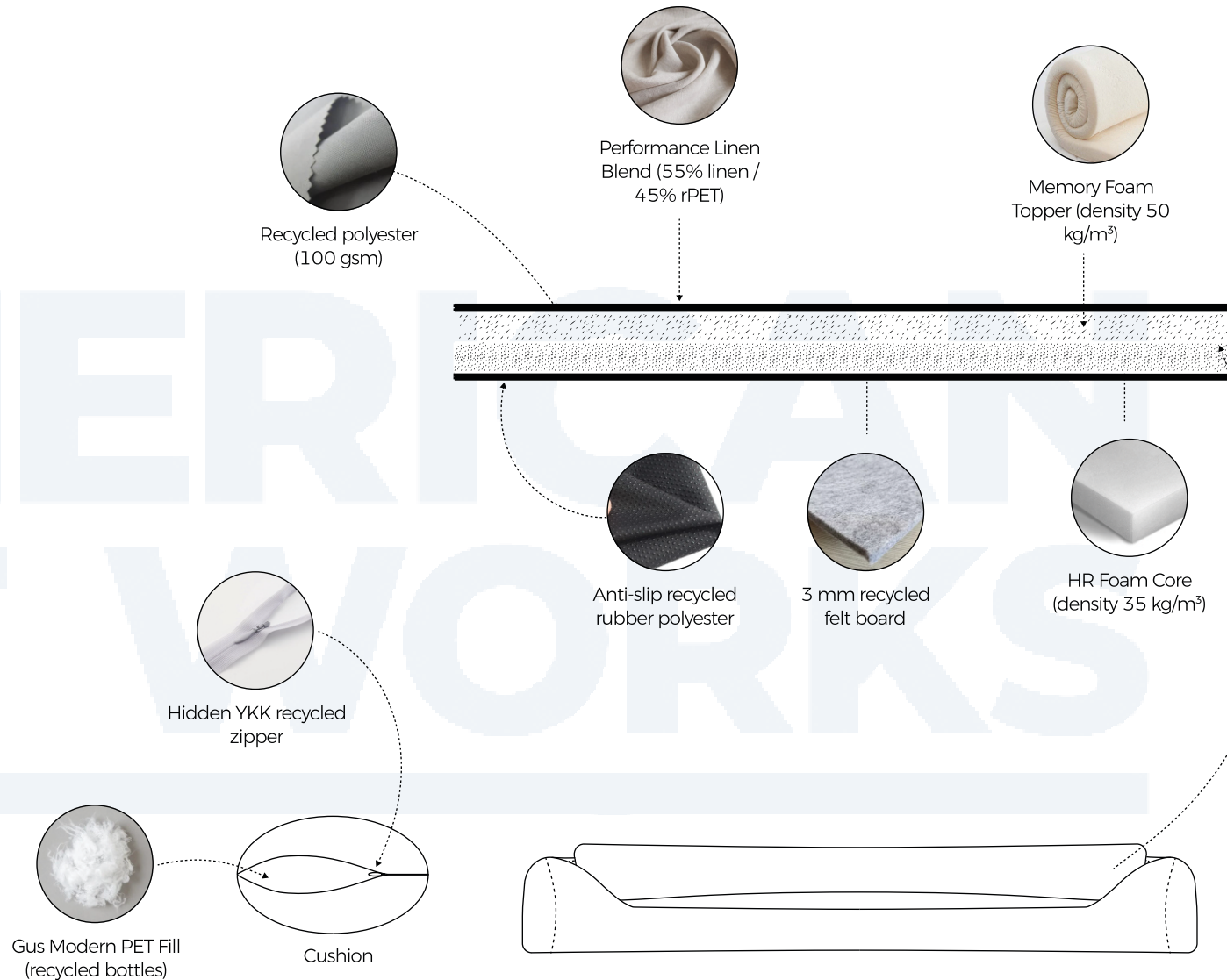
1 base foam of the same size as bed length 90CM and with 70CM width also 20CM height



# CONSTRUCTION LAYERS DETAILS

## Construction Layers

- 1. Outer Fabric:** Performance Linen Blend (55% linen / 45% rPET) – durable, soft, matte texture.
- 2. Lining:** Recycled polyester (100 gsm) inner sleeve for foam/fill protection.
- 3. Comfort Layer:** Memory Foam Topper (density 50 kg/m<sup>3</sup>) for plush surface.
- 4. Support Base:** HR Foam Core (density 35 kg/m<sup>3</sup>) for structure and stability.
- 5. Reinforcement:** 3 mm recycled felt board underbase for shape integrity.
- 6. Base Fabric:** Anti-slip recycled rubber polyester.
- 7. Closure:** Hidden YKK recycled zipper with fabric flap for a clean edge.



# LOGO PATCH PALACEMENT

## Leather Patch :

- Debossed logo on light tan color
- Sewn on left corner edge

## SIZE :

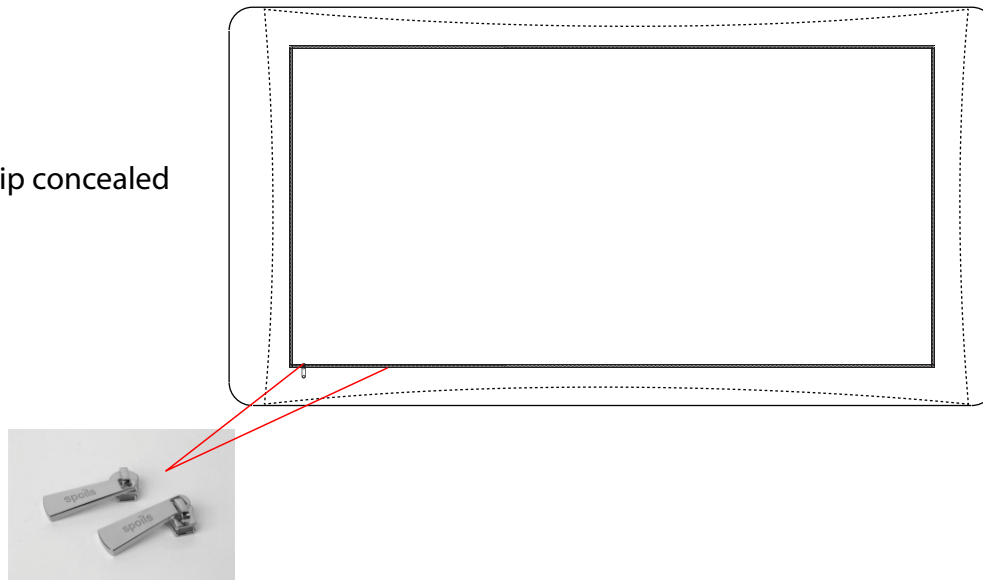
1" width

**SPOILS**



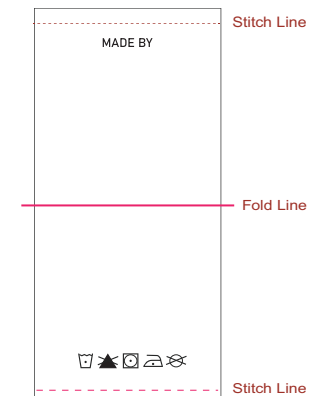
# ZIPPER PLACEMENT

Branded puller with dtm nylon zip concealed at base of the bed



# COO/ Care

Type: Woven polyester or Satin Fabric Label  
Technique: Printing  
Placement: back of the bed



# BOM

Component	Material	Notes
Fabric	Performance Linen, Organic Cotton, 1000D rPET Canvas	Used across all concepts
Foam layers	Memory + HR + Rebonded Foam	Matches Spoils' research
Fill	PET Fill, Down-Alternative, Foam Inserts	Sustainable and structural
Lining	Recycled Polyester (80-150gsm)	Lightweight, protective
Base Reinforcement	Recycled Felt or Ballistic Nylon	Stability and longevity
Zipper	Recycled YKK (nylon coil, concealed)	Sustainable and durable
Hardware	Matte black / brass / gunmetal finish	Minimal and premium
Branding	Embroidery, embossing, tonal patch	Minimal and premium

# PACKAGING

- Logo Embroidery Thread Colors: tone-on-tone (light beige for bone, dark grey for slate).
- Logo Size: 2–3 cm depending on location (avoid large prints; keep it subtle).
- Typography Direction: Minimalist sans-serif wordmark (Spoils logo clean and discreet).
- Packaging Alignment: Kraft-toned recycled cardboard, debossed Spoils logo, wrapped with unbleached paper band.